NOTES: UNLESS OTHERWISE SPECIFIED.

1. DELETED
2. DELETED
3. DELETED
4. DELETED
5. BOND USING 9507 EPOXY PER VISIONSAFE PROCESS SPECIFICATION 8110.
6. DELETED
7. DELETED
8. ALTERNATE PARTS: 9528-3 & 9528-4
9. INSTALL INSERTS USING 9528-1, 9528-3 OR 9528-4 PER VISIONSAFE PROCESS SPECIFICATION 8125.
10. REFER TO SHEET 7 FOR INSTALLATION INSTRUCTIONS.
11. MAINTAIN AT LEAST A 0.25 INCH MINIMUM FROM ANY INSTALLED OPTIONAL EQUIPMENT SUCH AS A KEYBOARD HOLDER, FLASHLIGHT, ETC.

CENTERLINE OF CAPTAINS/ FIRST OFFICERS SEAT

DETAIL A
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<th>ITEM NO.</th>
<th>QTY</th>
<th>PART OR IDENTIFYING NO.</th>
<th>NOMENCLATURE OR DESCRIPTION</th>
<th>MATERIAL SPECIFICATION</th>
<th>NOTES</th>
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PARTS LIST

PROPRIETARY, NON-DISCLOSURE, AND TRADE SECRETS NOTICE.
SEE SHEET 1.
-1 INSTALL, EVAS, LH
VIEW LOOKING DOWN

-2 INSTALL, EVAS, RH
VIEW LOOKING DOWN

107STC-231, LEFT
(-1 ONLY)
LOCATE WITHIN INSTL ZONE

107STC-232, RIGHT
(-2 ONLY)
LOCATE WITHIN INSTL ZONE

CENTERLINE OF
CAPTAINS SEAT

CENTERLINE OF
FIRST OFFICER'S SEAT

CENTER CONSOLE

GLARESHIELD

(PLATFORM)

(PLATFORM)

(KEYBOARD STORAGE)

INSTALL ZONE

INSTALL ZONE

20.5

20.5
-3 INSTALL, EVAS, LH
VIEW LOOKING DOWN

-4 INSTALL, EVAS, RH
VIEW LOOKING DOWN

KEYBOARD STORAGE

107STC-231, LEFT
(-3 ONLY)
LOCATE WITHIN INSTL ZONE

CENTERLINE OF
CAPTAINS SEAT

CENTERLINE OF
FIRST OFFICER'S SEAT

CENTER CONSOLE

GLARESHIELD

107STC-232, RIGHT
(-4 ONLY)
LOCATE WITHIN INSTL ZONE

(PLATFORM)

(PLATFORM)

15.5
INSTALL ZONE

15.5
INSTALL ZONE

-4 INSTALL, EVAS, RH
VIEW LOOKING DOWN

-3 INSTALL, EVAS, LH
VIEW LOOKING DOWN

KEYBOARD STORAGE

107STC-231, LEFT
(-3 ONLY)
LOCATE WITHIN INSTL ZONE

CENTERLINE OF
CAPTAINS SEAT

CENTERLINE OF
FIRST OFFICER'S SEAT

CENTER CONSOLE

GLARESHIELD

107STC-232, RIGHT
(-4 ONLY)
LOCATE WITHIN INSTL ZONE

(PLATFORM)

(PLATFORM)

15.5
INSTALL ZONE

15.5
INSTALL ZONE
SECTION B-B (-1 INSTL SHOWN)

SECTION C-C (-2 INSTL OPP)

107STC-231/-232 EVAS NOT SHOWN FOR CLARITY

FORWARD
SECTION D-D (-3 INSTL SHOWN)
SECTION E-E (-4 INSTL OPP)

107STC-231/-232 EVAS NOT SHOWN FOR CLARITY

1250-4 EVAS PAD
2 PLACES

1250-5 EVAS PAD
2 PLACES

1614-01 (-3 ONLY)
1614-02 (-4 ONLY)

(PLATFORM)

1607 MOUNTING PLATE

NAS27039-1-04 SCREW
NAS1149F0332P WASHER
AN960-10L WASHER (ALT)
SL2334-3A1 INSERTS
2 PLACES

(PLATFORM)

NAS623-3-2 SCREW
NAS1149F0332P WASHER
AN960-10L WASHER (ALT)
4 PLACES

MS51957-26 SCREW
2 PLACES

(KEYBOARD STORAGE)

NAS27039-1-04 SCREW
NAS1149F0332P WASHER
AN960-10L WASHER (ALT)
SL2334-3A1 INSERTS
2 PLACES

(PLATFORM)

NAS623-3-2 SCREW
NAS1149F0332P WASHER
AN960-10L WASHER (ALT)
4 PLACES

(PLATFORM)

NAS27039-1-04 SCREW
NAS1149F0332P WASHER
AN960-10L WASHER (ALT)
SL2334-3A1 INSERTS
2 PLACES

(PLATFORM)

NAS623-3-2 SCREW
NAS1149F0332P WASHER
AN960-10L WASHER (ALT)
4 PLACES

(PLATFORM)
THE -1 & -2 EVAS INSTALLATIONS ARE TO BE INSTALLED ON THE INBOARD PANEL OF THE SIDE CONSOLE AND LOCATED 0.25 INCHES ABOVE THE STORAGE PLATFORM AND AFT OF THE FORWARD CONSOLE OR AT LEAST 0.25 INCHES AFT OF ANY ITEMS INSTALLED ON THE AFT FACE OF THE FORWARD CONSOLE.

STEP 1. TEST FIT FULL EVAS ASSEMBLY TO ACHIEVE CORRECT LOCATION. LOCATION IS TO BE AFT OF THE FORWARD CONSOLE OR AFT OF ANY ITEMS INSTALLED ON THE AFT FACE OF THE FORWARD CONSOLE AND 0.25 INCHES ABOVE THE FLOOR. MARK DRILL HOLE LOCATIONS ON THE CONSOLE PANEL.

STEP 2. ATTACH TWO (2) EACH 1250-4 EVAS PADS TO 1607 MOUNTING PLATE, USING 9507 EPOXY. APPLY 9507 EPOXY PER VISIONSAFE PROCESS SPECIFICATION 8110.

STEP 3. INSTALL FOUR (4) EACH SL2334-3A1 INSERTS AT THE MOUNTING HOLE LOCATIONS. INSTALL INSERTS USING 9528-1, 9528-3 OR 9528-4 PER VISIONSAFE PROCESS SPECIFICATION 8125.

STEP 4. SECURE 1607 MOUNTING PLATE TO INSERTS USING FOUR (4) EACH MS27039-1-04 SCREWS AND FOUR (4) EACH NAS11490332P WASHERS.

STEP 5. INSTALL 107STC-231 EVAS TO THE 1607 MOUNTING PLATE (-3) OR 107STC-232 EVAS TO THE 1607 MOUNTING PLATE (-4). SECURE USING TWO (2) EACH MS51957-26 PAN HEAD SCREW.

STEP 6. INSTALL 9261-3-40 LOOP FASTENER TO THE TOP OF THE GLARE SHIELD AS SHOWN IN DETAIL A. BOND TO GLARE SHIELD USING 9507 EPOXY. APPLY 9507 EPOXY PER VISIONSAFE PROCESS SPECIFICATION 8110.

THE -3 & -4 EVAS INSTALLATIONS ARE TO BE INSTALLED ON THE INBOARD PANEL OF THE SIDE CONSOLE AND LOCATED 0.25 INCHES AFT OF THE FORWARD CONSOLE OR AT LEAST 0.25 INCHES AFT OF ANY ITEMS INSTALLED ON THE AFT FACE OF THE FORWARD CONSOLE.

STEP 1. ATTACH TWO (2) EACH 1250-5 EVAS PADS TO THE BOTTOM OF THE 1614 ANGLE BRACKET, USING 9507 EPOXY. APPLY 9507 EPOXY PER VISIONSAFE PROCESS SPECIFICATION 8110.

STEP 2. TEST FIT FULL EVAS ASSEMBLY TO ACHIEVE CORRECT LOCATION. LOCATION IS TO BE AFT OF THE FORWARD CONSOLE OR AFT OF ANY ITEMS INSTALLED ON THE AFT FACE OF THE FORWARD CONSOLE. MARK DRILL HOLE LOCATIONS ON THE CONSOLE PANEL.

STEP 3. ATTACH TWO (2) EACH 1250-4 EVAS PADS TO 1607 MOUNTING PLATE, USING 9507 EPOXY. APPLY 9507 EPOXY PER VISIONSAFE PROCESS SPECIFICATION 8110.

STEP 4. INSTALL TWO (2) EACH SL2334-3A1 INSERTS AT THE MOUNTING HOLE LOCATIONS. INSTALL INSERTS USING 9528-1, 9528-3 OR 9528-4 PER VISIONSAFE PROCESS SPECIFICATION 8125.

STEP 5. FOR THE -3 INSTALLATION, SECURE 1614-01 LH ANGLE BRACKET TO INSERTS USING TWO (2) EACH MS27039-1-04 SCREWS AND TWO (2) EACH NAS11490332P WASHERS.

STEP 6. FOR THE -4 INSTALLATION, SECURE 1614-02 RH ANGLE BRACKET TO INSERTS USING TWO (2) EACH MS27039-1-04 SCREWS AND TWO (2) EACH NAS11490332P WASHERS.

STEP 7. INSTALL 1607 MOUNTING PLATE TO THE 1614 ANGLE BRACKET USING FOUR (4) EACH NAS623-3-2 SCREWS, FOUR (4) EACH NAS1149F0332P WASHERS INTO THE FOUR (4) NUTPLATES INSTALLED ON THE 1614 ANGLE BRACKET.

STEP 8. INSTALL 107STC-231 EVAS TO THE 1607 MOUNTING PLATE (-3) OR 107STC-232 EVAS TO THE 1607 MOUNTING PLATE (-4). SECURE USING TWO (2) EACH MS51957-26 PAN HEAD SCREW.

STEP 9. INSTALL 9261-3-40 LOOP FASTENER TO THE TOP OF THE GLARE SHIELD AS SHOWN IN DETAIL A. BOND TO GLARE SHIELD USING 9507 EPOXY.